

Material Properties: Simriz® 484 (FFKM)

NOTE - All testing done on AS568-214 size O-rings

NOTE - Simriz 484 is certified to USP Class VI and is FDA compliant for food processing applications.

Simriz 484 offers wide chemical resistance and excellent heat resistance.

| Original Properties | Simriz 484 |
|--|------------|
| Color | Black |
| Hardness, Shore A, ASTM D2240 | 74 |
| Tensile Strength, MPa, ASTM D1414 | 22.0 |
| Tensile Strength, psi, ASTM D1414 | 3190 |
| Ultimate Elongation, %, ASTM D1414 | 170 |
| 100% Modulus, MPa, ASTM D1414 | 8.0 |
| 100% Modulus, psi, ASTM D1414 | 1160 |
| Compression Set, ASTM D1414 and ASTM D395 Method B, AS568-214 size O-rings, times and temperatures as sl | hown |
| % Permanent Set, 70 hrs. at 200°C | 32 |
| % Permanent Set, 168 hrs. at 200°C | 36 |
| 20% Sulfuric Acid Immersion, ASTM D471, 70 hrs. at 95°C | |
| Volume Change, % | +1.2 |
| 20% Nitric Acid Immersion, ASTM D471, 70 hrs. at 95°C | |
| Volume Change, % | +27 |
| Hexamethylenediamine Immersion, ASTM D471, 70 hrs. at 140°C | |
| Volume Change, % | +6.8 |
| Water Bomb Immersion, ASTM D471, 70 hrs. at 200°C | |
| Volume Change, % | +5.3 |
| Low Temperature Glass Transition Temperature, ASTM D3418 | |
| DSC Tg, C | -7°C |